

Range of LIQUIfit® Push-In Fittings

Stud Fittings

Straights

6505 BSPT Page 1-48	6315 BSPT Page 1-48	6353 BSPP Page 1-49	6521 BSPT Page 1-50
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Straights - Inch

6505 NPTF/BSPT Page 1-48	6315 NPTF Page 1-49	6353 BSPP Page 1-49	6352 BSPP Page 1-49	6325 UNS Page 1-49	6521 NPTF/BSPT Page 1-50
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Carstick®

6300 Page 1-50



Carstick® - Inch

6300 Page 1-50



Elbows

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Elbows - Inch

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Tees

6508 BSPT Page 1-52	6503 BSPT Page 1-53
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Tees - Inch

6508 BSPT/NPTF Page 1-53	6503 BSPT/NPTF Page 1-53
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Plugs

6355 BSPT Page 1-53



Tube-to-Tube Fittings

Straight

6306 Page 1-54



Straight - Inch

6306 Page 1-54



Elbow

6302 Page 1-54



Elbow - Inch

6302 Page 1-54



Tee

6304 Page 1-55



Tee - Inch

6304 Page 1-55



Y

6340 Page 1-55



Y - Inch

6340 Page 1-55



Cross

6307 Page 1-56



Cross - Inch

6307 Page 1-56



Bulkhead Connectors

Straight

6316 Page 1-56



Straight - Inch

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Plug-In Fittings and Accessories

Elbows

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Elbow - Inch

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Tees

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Tee - Inch

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Accessories

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Accessories - Inch

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Range of LIQUIfit+ Push-In Fittings

Stud Fittings

Straight - Inch

6333

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Tube-to-Tube Fittings

Straight - Inch

6336

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Elbow - Inch

6332

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Plug-In Fittings

Elbow - Inch

6331

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LIQUIfit® and LIQUIfit+ Accessories

3130

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3110

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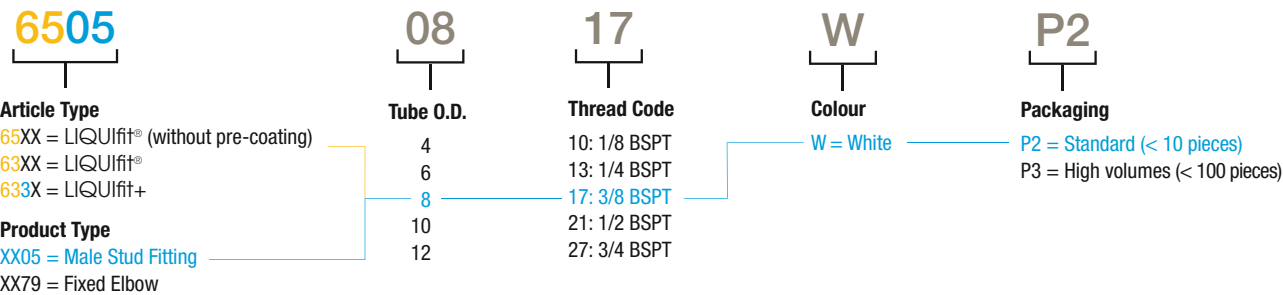
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Part Number Construction

Example: 6505 08 17WP2



LIQUIfit® Push-In Fittings

This "eco-designed" range proposes an **innovative alternative** for water applications; **no fluid contamination** occurs and **environmental protection is guaranteed**. These fittings ensure **reliable and compact** connections for **liquid transfer** applications.

Product Advantages

Innovative Technology & Concept

- Ergonomic and aesthetic design
- The most compact product on the market for water, beverages and liquid foodstuffs
- Easy-to-clean external surfaces
- Push-in connection and disconnection
- Full flow
- Use with a pre-prepared metallic tubing
- Gripping system preventing any pumping effect
- Eco-designed (materials, manufacturing process, weight, dimensions and performance)

Optimal Performance

- Patented sealing technology
- 100% leak-tested in production
- Date coding to guarantee quality and traceability
- Wide range of shapes and numerous configurations

High Performance Material

- Bio-sourced polymer meeting the most severe food process regulations
- Suitable for contact with water and beverages
- Excellent chemical and mechanical resistance, even at high temperature
- Free of bisphenol A and phthalates, conforming with regulations



Hot & Cold Drinks Dispensers
Neutral Gases
Cooling Systems
Food Process
Water Purification Systems
Water Dispensers
Medical

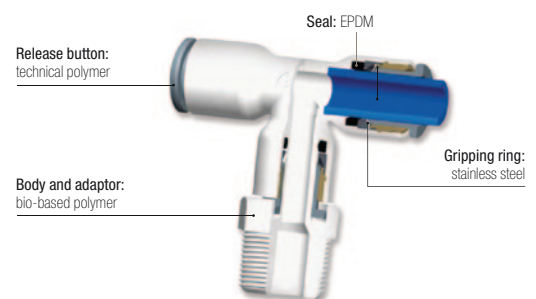
Applications

Technical Characteristics

Compatible Fluids	Water, beverages, CO ₂ (inert use) Chemical fluids: please consult us		
Working Pressure	Vacuum to 16 bar		
Working Temperature	-10°C to +95°C		
Tightening Torques (BSPT/NPTF)	Thread	1/8" and 1/4"	3/8" and 1/2"
	daN.m	0.15	0.30

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
Use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Component Materials



Silicone-free

Regulations

DI: 2002/95/EC (RoHS), 2011/65/EC
RG: 1935/2004/EC
FDA: 21 CFR
NSF 51 at 95°C
NSF/ANSI 61 - C HOT

DM 174
KTW: fittings, on request
WRAS
ACS

Pressure and Temperature of the Different Diameters and Related Products of the LIQUIfit® Range

-10°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+1°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+20°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

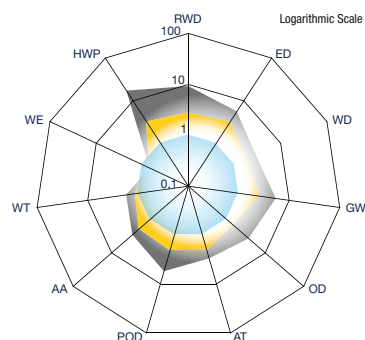
+40°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	16	16
6	1/4	16	16
8	5/16	16	16
10	3/8	13	15
12	1/2	11	11

+65°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	10	10
6	1/4	10	10
8	5/16	10	10
10	3/8	7	7
12	1/2	7	7

+95°C		Pressure (bar)	
mm Ø	inch Ø	Fittings	Tubing
4	5/32	4	4
6	1/4	4	4
8	5/16	4	4
10	3/8	4	4
12	1/2	4	4

Environmental Footprint

Example: representation of the environmental footprint of an equal tube-to-tube connector



Double Union

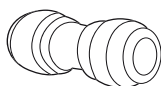
- Market Standard in POM
- Market Standard in PP
- PARKER LEGRIS

LIQUIfit® Tube-to-Tube Connector



Market Standard

Tube-to-Tube Connector



Environmental Approach

The Life Cycle Analysis (LCA) offers a true alternative in terms of environmental differentiation.

We carried out a comparative LCA on the market of drinking water between 3 Parker Legris fittings and the standard products on the market.

This analysis relies on ISO 14020, ISO 14025 and IEC PAS 62545 standards and the results are presented in a report approved by an ethics committee (Bureau Veritas).



RWD: Raw Material Depletion
ED: Energy Depletion
WD: Water Depletion
GW: Global Warming
OZ: Ozone Depletion
AT: Air Toxicity

POC: Photochemical Ozone Creation
AA: Air Acidification
WT: Water Toxicity
WE: Water Eutrophication
HWP: Hazardous Waste Production

Stud Fittings

6505

Stud Fitting, Male BSPT Thread

		Bio-based polymer, EPDM		ØD	C		F	F1	H	kg
				4	R1/8	6505 04 10WP2	11	3	18	0.003
					R1/4	6505 04 13WP2	14	3	18	0.004
				6	R1/8	6505 06 10WP2	11	4	18	0.002
					R1/4	6505 06 13WP2	14	4	18	0.004
					R1/8	6505 08 10WP2	17	6	20	0.004
				8	R1/4	6505 08 13WP2	14	6	20	0.004
					R3/8	6505 08 17WP2	17	6	20	0.005
					R1/4	6505 10 13WP2	17	7	21.5	0.005
				10	R3/8	6505 10 17WP2	19	7	21.5	0.007
					R1/2	6505 10 21WP2	22	7	21.5	0.010
					R3/8	6505 12 17WP2	19	9	24.5	0.008
				12	R1/2	6505 12 21WP2	22	9	24.5	0.012

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.

6505

Stud Fitting, Male NPTF Thread

Inch

		Bio-based polymer, EPDM		ØD	C		F	F1	H	kg
					NPT1/8	6505 56 11WP2	1/2	5/32	17	0.002
				1/4	NPT1/4	6505 56 14WP2	9/16	5/32	17	0.003
					NPT3/8	6505 56 18WP2	3/4	1/4	21.5	0.004
					NPT1/8	6505 60 11WP2	3/4	5/32	22.1	0.005
				3/8	NPT1/4	6505 60 14WP2	3/4	1/4	22	0.006
					NPT3/8	6505 60 18WP2	3/4	1/4	22	0.007
					NPT1/2	6505 60 22WP2	15/16	1/4	27	0.012
				1/2	NPT3/8	6505 62 18WP2	15/16	3/8	28	0.012
					NPT1/2	6505 62 22WP2	15/16	3/8	28	0.013

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.
6505 56 18WP3, 6505 60 11WP3 and 6505 60 22WP3 are also available.

6505

Stud Fitting, Male BSPT Thread

Inch

		Bio-based polymer, EPDM		ØD	C		F	F1	H	kg
				1/4	R1/8	6505 56 10WP2	11	5	17	0.002
					R1/4	6505 56 13WP2	14	5	17	0.003
					R1/4	6505 60 13WP2	17	7	22	0.006
				3/8	R3/8	6505 60 17WP2	19	7	22	0.006
					R1/2	6505 60 21WP2	22	7	28	0.012
				1/2	R3/8	6505 62 17WP2	24	9	28	0.014
					R1/2	6505 62 21WP2	24	9	28	0.017

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
5/32" (4 mm) and 5/16" (8 mm) also available.
Thread without pre-coating.

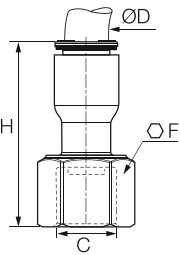
6315

Stud Fitting, Female BSPT Thread

		Bio-based polymer, EPDM							
		ØD	C				F	H	kg
		6	R1/8	6315 06 10WP2			13	32	0.003
			R1/4	6315 06 13WP2			16	33	0.004
		8	R1/4	6315 08 13WP2			16	33.5	0.004
			R3/8	6315 08 17WP2			20	36	0.009
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).							

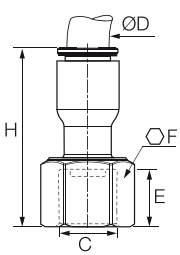
Stud Fittings

6315
Stud Fitting, Female NPTF Thread
Inch

	Bio-based polymer, EPDM		ØD	C		F	H	kg
			1/4	NPT1/4	6315 56 14WP2	11/16	30	0.003
			3/8	NPT3/8	6315 60 18WP2	13/16	36	0.007

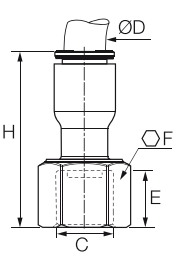
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6353
Tap Connector Cone Type, Female BSPP Thread

	Bio-based polymer, EPDM		ØD	C		E	F	H	kg
			6	G3/4	6353 06 27WP2	10	32	32	0.011
			8	G3/4	6353 08 27WP2	10	32	40.5	0.017

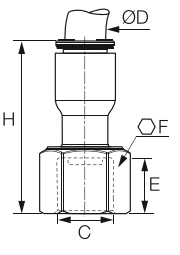
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6353
Tap Connector Cone Type, Female BSPP Thread
Inch

	Bio-based polymer, EPDM		ØD	C		E	F	H	kg
			1/4	G3/4	6353 56 27WP2	10	32	31	0.006
			3/8	G1/2	6353 60 21WP2	12	27	36	0.011

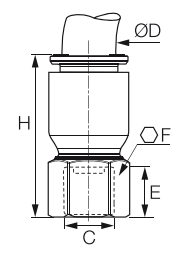
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6352
Stud Fitting Flat Type, Female BSPP Thread
Inch

	Bio-based polymer, EPDM		ØD	C		E	F	H	kg
			5/16	G1/2	6352 08 21WP2	10.5	27	37	0.009
			3/8	G3/8	6352 60 17WP2	12	22	36	0.008

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6325
Faucet Connector, Female UNS Thread
Inch

	Bio-based polymer, EPDM		ØD	C		E	F	H	kg
			1/4	UNS7/16-24	6325 56 133WP2	7	9/16	31	0.002
			3/8	UNS7/16-24	6325 60 133WP2	7	9/16	32	0.004

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

Stud Fittings

6521 Stud Standpipe, Male BSPT Thread

	Bio-based polymer	ØD	C		F	H	kg
6		R1/8	6521 06 10WP2		13	19	0.002
		R1/4	6521 06 13WP2		14	19	0.003
		R3/8	6521 06 17WP2		17	19	0.004
8		R1/8	6521 08 10WP2		19	23	0.003
		R1/4	6521 08 13WP2		19	23	0.004
		R3/8	6521 08 17WP2		19	23	0.004
10		R1/4	6521 10 13WP2		19	25	0.004
		R3/8	6521 10 17WP2		19	25	0.005
		R1/2	6521 10 21WP2		22	25	0.008
12		R3/8	6521 12 17WP2		22	28	0.005
		R1/2	6521 12 21WP2		22	28	0.007

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.

6521 Stud Standpipe, Male NPTF Thread

Inch

	Bio-based polymer	ØD	C		F	H	kg
1/4		NPT1/8	6521 56 11WP2		1/2	19	0.001
		NPT1/4	6521 56 14WP2		1/2	19	0.002
		NPT3/8	6521 56 18WP2		3/4	19.5	0.004
3/8		NPT1/4	6521 60 14WP2		3/4	25	0.004
		NPT3/8	6521 60 18WP2		3/4	25	0.004
1/2		NPT3/8	6521 62 18WP2		15/16	31	0.010
		NPT1/2	6521 62 22WP2		15/16	32.5	0.013

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.

6521 Stud Standpipe, Male BSPT Thread

Inch

	Bio-based polymer	ØD	C		F	H	kg
1/4		R1/8	6521 56 10WP2		14	19	0.001
		R1/4	6521 56 13WP2		14	19	0.002
		R3/8	6521 56 17WP2		17	19	0.004
3/8		R1/4	6521 60 13WP2		19	25	0.004
		R3/8	6521 60 17WP2		19	25	0.004
1/2		R3/8	6521 62 17WP2		24	31.5	0.006
		R1/2	6521 62 21WP2		24	31.5	0.009

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.
Thread without pre-coating.

6300 LIQUIfit® Cartridge

	Brass, EPDM	ØD		G	H	kg
4		6300 04 00		8	10	0.002
6		6300 06 00		10	11.5	0.002
8		6300 08 00		13	15	0.003
10		6300 10 00		15.5	17	0.005
12		6300 12 00		18.5	19.5	0.010

50 cartridges per Carstick®
Cavity dimensions are available in Chapter 2.

6300 LIQUIfit® Cartridge

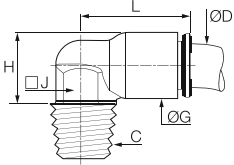
Inch

	Brass, EPDM	ØD		G	H	kg
1/4		6300 56 00		10.5	12.5	0.002
3/8		6300 60 00		15.5	17	0.005
1/2		6300 62 00		22	23	0.011

50 cartridges per Carstick®
5/32" (4 mm) and 5/16" (8 mm) also available.
Cavity dimensions are available in Chapter 2.

Stud Fittings

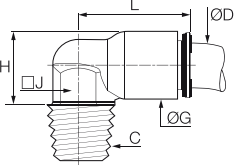
6579 Fixed Elbow, Male BSPT Thread

		ØD	C		G	H	J	L	kg
6			R1/8	6579 06 10WP2	11	14	10	19	0.002
			R1/4	6579 06 13WP2	11	14	10	19	0.003
			R3/8	6579 06 17WP2	11	14	10	19	0.004

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.

6579 Fixed Elbow, Male NPTF Thread

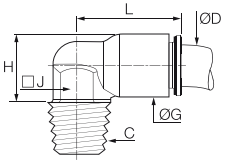
Inch

		ØD	C		G	H	J	L	kg
1/4			NPT1/8	6579 56 11WP2	11	22	3/8	18	0.009
			NPT1/4	6579 56 14WP2	11	26	3/8	18	0.003
			NPT3/8	6579 56 18WP2	11	26.5	3/8	18	0.004
3/8			NPT1/4	6579 60 14WP2	16	32	1/2	26	0.006
			NPT3/8	6579 60 18WP2	16	32	1/2	26	0.006

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.

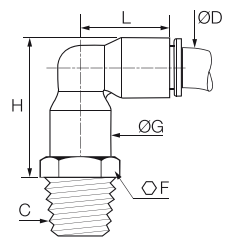
6579 Fixed Elbow, Male BSPT Thread

Inch

		ØD	C		G	H	J	L	kg
1/4			R1/8	6579 56 10WP2	11	22	10	18	0.002
			R1/4	6579 56 13WP2	11	26	10	18	0.003
			R3/8	6579 56 17WP2	11	26	10	18	0.004
3/8			R1/4	6579 60 13WP2	16	31.5	13	26	0.006
			R3/8	6579 60 17WP2	16	32	13	26	0.006

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating.

6509 Stud Elbow, Male BSPT Thread

		ØD	C		F	G	H	L	kg
6			R1/8	6509 06 10WP2	13	10.5	28	24	0.037
			R1/4	6509 06 13WP2	14	10.5	28	24	0.007
			R3/8	6509 06 17WP2	17	10.5	28	24	0.008
8			R1/8	6509 08 10WP2	19	13.5	34	29.5	0.010
			R1/4	6509 08 13WP2	19	13.5	34	29.5	0.011
			R3/8	6509 08 17WP2	19	13.5	34	29.5	0.011
10			R1/4	6509 10 13WP2	19	16	38	34.5	0.019
			R3/8	6509 10 17WP2	19	16	38	34.5	0.020
			R1/2	6509 10 21WP2	22	16	38	34.5	0.023
12			R3/8	6509 12 17WP2	22	19	44	40	0.022
			R1/2	6509 12 21WP2	22	19	44	40	0.024

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating; the body swivels for positioning purposes.

Complementary LIQUIfit® Range Products

The other LIQUIfit® range products are presented in the corresponding chapters of this catalogue:

Technical Tubing and Hose

Advanced PE

P. 3-26



Function Fittings

Non-Return Valves

P. 4-44



Industrial Ball Valves

LIQUIfit® Ball Valves

P. 6-34



Stud Fittings

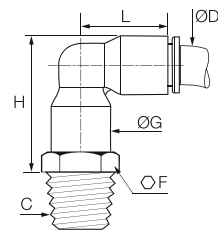
6509

Elbow, Male NPTF Thread

Inch



Bio-based polymer, EPDM



ØD	C		F	G	H	L	kg
1/4	NPT1/8	6509 56 11WP2	1/2	11	28	23.5	0.003
	NPT1/4	6509 56 14WP2	9/16	11	28	23.5	0.004
	NPT3/8	6509 56 18WP2	3/4	11	28.5	23.5	0.006
3/8	NPT1/4	6509 60 14WP2	3/4	16	38	34	0.010
	NPT3/8	6509 60 18WP2	3/4	16	38	34	0.011
1/2	NPT3/8	6509 62 18WP2	15/16	22	50.5	46.5	0.024
	NPT1/2	6509 62 22WP2	15/16	22	51.5	46.5	0.027

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating; the body swivels for positioning purposes.

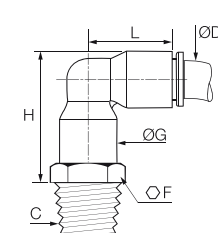
6509

Elbow, Male BSPT Thread

Inch



Bio-based polymer, EPDM



ØD	C		F	G	H	L	kg
1/4	R1/8	6509 56 10WP2	14	11	28	23.5	0.003
	R1/4	6509 56 13WP2	14	11	28	23.5	0.004
	R3/8	6509 56 17WP2	17	11	28	23.5	0.006
3/8	R1/4	6509 60 13WP2	19	16	38	34	0.010
	R3/8	6509 60 17WP2	19	16	38	34	0.011
1/2	R3/8	6509 62 17WP2	24	22	50.5	46.5	0.024
	R1/2	6509 62 21WP2	24	22	50.5	46.5	0.027

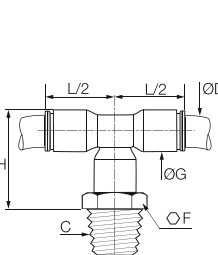
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.
Thread without pre-coating; the body swivels for positioning purposes.

6508

Branch Tee, Male BSPT Thread



Bio-based polymer, EPDM



ØD	C		F	G	H	L/2	kg
6	R1/8	6508 06 10WP2	13	10.5	28	18	0.008
	R1/4	6508 06 13WP2	14	10.5	28	18	0.009
	R3/8	6508 06 17WP2	17	10.5	28	18	0.010
8	R1/8	6508 08 10WP2	19	13.5	34	23	0.012
	R1/4	6508 08 13WP2	19	13.5	34	23	0.013
	R3/8	6508 08 17WP2	19	13.5	34	23	0.013
10	R1/4	6508 10 13WP2	19	16	38	26.5	0.018
	R3/8	6508 10 17WP2	19	16	38	26.5	0.019
	R1/2	6508 10 21WP2	22	16	38	26.5	0.022
12	R3/8	6508 12 17WP2	22	19	44	31	0.024
	R1/2	6508 12 21WP2	22	19	44	31	0.026

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating; the body swivels for positioning purposes.

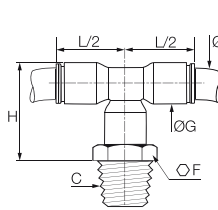
6508

Branch Tee, Male NPTF Thread

Inch



Bio-based polymer, EPDM



ØD	C		F	G	H	L/2	kg
1/4	NPT1/8	6508 56 11WP2	1/2	11	28	18	0.004
	NPT1/4	6508 56 14WP2	9/16	11	28	18	0.005
	NPT3/8	6508 56 18WP2	3/4	11	29	18	0.007
3/8	NPT1/4	6508 60 14WP2	3/4	16	38	26	0.013
	NPT3/8	6508 60 18WP2	3/4	16	38	26	0.013
1/2	NPT3/8	6508 62 18WP2	15/16	22	50	35.5	0.031
	NPT1/2	6508 62 22WP2	15/16	22	51	35.5	0.034

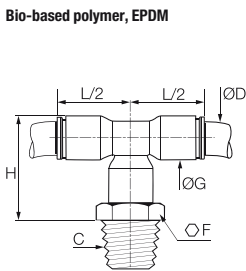
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Thread without pre-coating; the body swivels for positioning purposes.

Stud Fittings

6508

Branch Tee, Male BSPT Thread

Inch

Bio-based polymer, EPDM		ØD	C		F	G	H	L/2	kg
		1/4	R1/8	6508 56 10WP2	13	11	28	18	0.004
			R1/4	6508 56 13WP2	14	11	28	18	0.005
			R3/8	6508 56 17WP2	17	11	28	18	0.007
		3/8	R1/4	6508 60 13WP2	19	16	38	26	0.013
			R3/8	6508 60 17WP2	19	16	38	26	0.013
		1/2	R3/8	6508 62 17WP2	24	22	50	35.5	0.032
			R1/2	6508 62 21WP2	24	22	50	35.5	0.032
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.							
		Thread without pre-coating; the body swivels for positioning purposes.							

6503

Run Tee, Male BSPT Thread

Bio-based polymer, EPDM

ØD	C		F	G	H	H1	L	kg
6	R1/8	6503 06 10WP2	13	10.5	40	22	18.5	0.008
	R1/4	6503 06 13WP2	14	10.5	40	22	18.5	0.009
	R3/8	6503 06 17WP2	17	10.5	40	22	18.5	0.010
8	R1/8	6503 08 10WP2	19	13.5	50	27	23	0.012
	R1/4	6503 08 13WP2	19	13.5	50	27	23	0.013
	R3/8	6503 08 17WP2	19	13.5	50	27	23	0.013
10	R1/4	6503 10 13WP2	19	16	56.5	30	26.5	0.018
	R3/8	6503 10 17WP2	19	16	56.5	30	26.5	0.019
	R1/2	6503 10 21WP2	22	16	56.5	30	26.5	0.022
12	R3/8	6503 12 17WP2	22	19	65.5	34.5	31	0.024
	R1/2	6503 12 21WP2	22	19	65.5	34.5	31	0.026

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

Thread without pre-coating; the body swivels for positioning purposes.

6503

Run Tee, Male NPTF Thread

Inch

Bio-based polymer, EPDM

ØD	C		F	G	H	H1	L	kg
1/4	NPT1/8	6303 56 11WP2	1/2	11	40.5	22.5	18	0.004
	NPT1/4	6503 56 14WP2	9/16	11	40.5	22.5	18	0.005
	NPT3/8	6503 56 18WP2	3/4	11	41.5	23	18	0.007
3/8	NPT1/4	6503 60 14WP2	3/4	16	56	30	26	0.013
	NPT3/8	6503 60 18WP2	3/4	16	56	30	26	0.013
1/2	NPT3/8	6503 62 18WP2	15/16	22	75	39.5	35.5	0.031
	NPT1/2	6503 62 22WP2	15/16	22	76	40.5	35.5	0.035

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

Thread without pre-coating; the body swivels for positioning purposes.

6503

Run Tee, Male BSPT Thread

Inch

Bio-based polymer, EPDM

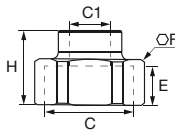
ØD	C		F	G	H	H1	L	kg
1/4	R1/8	6503 56 10WP2	13	11	41.5	22.5	18	0.004
	R1/4	6503 56 13WP2	14	11	41.5	22.5	18	0.005
	R3/8	6503 56 17WP2	17	11	41.5	23	18	0.007
3/8	R1/4	6503 60 13WP2	19	16	56	30	26	0.013
	R3/8	6503 60 17WP2	19	16	56	30	26	0.013
1/2	R3/8	6503 62 17WP2	24	22	75	39.5	35.5	0.032
	R1/2	6503 62 21WP2	24	22	75	39.5	35.5	0.035

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.

Thread without pre-coating; the body swivels for positioning purposes.

6355

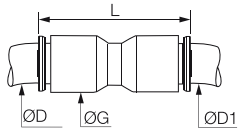
Unequal Connector, Female BSPP Thread

Bio-based polymer		C	C1		E	F	H	kg
		G3/4	G1/4	6355 13 27WP2	10	32	23.5	0.050
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).						

Tube-to-Tube Fittings

6306

Equal and Unequal Tube-to-Tube Connector

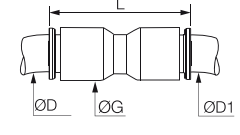
	Bio-based polymer, EPDM				G	L	kg
	ØD	ØD1					
	4	4	6306 04 00WP2		8.5	26.5	0.002
		6	6306 04 06WP2		10.5	29	0.002
		8	6306 04 08WP2		13.5	37	0.005
	6	6	6306 06 00WP2		10.5	30	0.004
		8	6306 06 08WP2		13.5	37	0.005
		10	6306 06 10WP2		16	42	0.007
	8	8	6306 08 00WP2		13.5	37	0.004
		10	6306 08 10WP2		16	42	0.007
		12	6306 08 12WP2		19	50	0.012
	10	10	6306 10 00WP2		16	42	0.009
		12	6306 10 12WP2		19	50	0.013
	12	12	6306 12 00WP2		19	50.5	0.009

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6306

Equal and Unequal Tube-to-Tube Connector

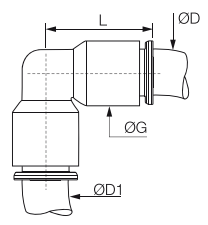
Inch

	Bio-based polymer, EPDM				G	L	kg
	ØD	ØD1					
	5/16	3/8	6306 08 60WP2		16	42	0.008
		1/2	6306 08 62WP2		22	55	0.018
		1/4	6306 56 00WP2		11	30	0.002
	1/4	5/16	6306 56 08WP2		13.5	37	0.007
		3/8	6306 56 60WP2		16	41	0.007
		3/8	6306 60 00WP2		16	42	0.006
	3/8	1/2	6306 60 62WP2		22	56	0.020
		1/2	6306 62 00WP2		22	57	0.016

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6302

Equal and Unequal Elbow

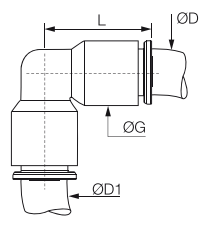
	Bio-based polymer, EPDM				G	L	kg
	ØD	ØD1					
	4	4	6302 04 00WP2		8.5	19	0.002
		6	6302 04 06WP2		10.5	24	0.004
	6	6	6302 06 00WP2		10.5	24	0.004
		8	6302 06 08WP2		13.5	29.5	0.006
	8	8	6302 08 00WP2		13.5	29	0.004
		10	6302 08 10WP2		16	34.5	0.008
	10	10	6302 10 00WP2		16	34.5	0.005
		12	6302 10 12WP2		19	40.5	0.013
	12	12	6302 12 00WP2		19	40.5	0.010

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6302

Equal and Unequal Elbow

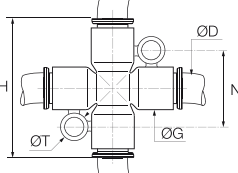
Inch

	Bio-based polymer, EPDM				G	L	kg
	ØD	ØD1					
	5/16	3/8	6302 08 60WP2		16	34	0.009
		1/4	6302 56 00WP2		11	24	0.005
		5/16	6302 56 08WP2		13.5	29.5	0.006
	1/4	3/8	6302 56 60WP2		16	34	0.008
		3/8	6302 60 00WP2		16	34	0.006
	3/8	1/2	6302 60 62WP2		22	46.5	0.011
		1/2	6302 62 00WP2		22	46.5	0.017

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

Tube-to-Tube and Bulkhead Connectors

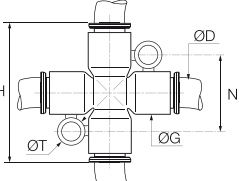
6307 Equal Cross

 	Bio-based polymer, EPDM 	ØD		G	H	N	ØT	kg
		6	6307 06 00WP2	11	36	20	4.2	0.005
		8	6307 08 00WP2	13.5	45	22.5	4.2	0.020

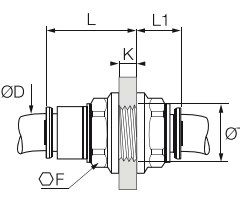
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6307 Equal Cross

Inch

 	Bio-based polymer, EPDM 	ØD		G	H	N	ØT	kg
		1/4	6307 56 00WP2	11	36	20	4.2	0.010
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.						

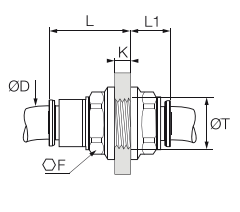
6316 Equal Bulkhead Union

	Bio-based polymer, EPDM 	ØD		F	K _{max}	L	L1	ØT _{min}	kg
		4	6316 04 00WP2	13	5.5	15.5	10.5	10.5	0.018
		6	6316 06 00WP2	15	8.5	20	10	12.5	0.004
		8	6316 08 00WP2	18	14.5	27	10.5	15.5	0.007
		10	6316 10 00WP2	22	14.5	30	13	18.5	0.012
		12	6316 12 00WP2	26	18.5	35	15.5	22.5	0.020

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6316 Equal Bulkhead Union

Inch

	Bio-based polymer, EPDM 	ØD		F	K _{max}	L	L1	ØT _{min}	kg
		1/4	6316 56 00WP2	15	8.5	20	10	12.5	0.004
		3/8	6316 60 00WP2	22	14.5	29.5	12.5	18.5	0.012
		1/2	6316 62 00WP2	29	20.5	40.5	17	25.5	0.030
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.							

Plug-In Fittings and Accessories

6382

Equal and Unequal Plug-In Elbow

	ØD	ØD1		G	H	H1	H2	L	kg
	4	4	6382 04 00WP2	8.5	23	6	15.5	15	0.003
		6	6382 04 06WP2	10.5	26.5	7	17	16.5	0.002
	6	6	6382 06 00WP2	10.5	26.5	7	17	17	0.003
		4	6382 06 04WP2	10.5	25	7	15.5	17	0.001
	8	8	6382 06 08WP2	13.5	33.5	8	21.5	22.5	0.004
		8	6382 08 00WP2	13.5	33.5	8	21.5	22.5	0.004
	10	10	6382 08 10WP2	16	39	9.5	24.5	26	0.007
		10	6382 10 00WP2	16	39	9.5	24.5	26.5	0.004
	12	12	6382 10 12WP2	19	44.5	10	27	30	0.011
		12	6382 12 00WP2	19	44.5	10	27	31	0.012

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6382

Equal and Unequal Plug-In Elbow

Inch

	ØD	ØD1		G	H	H1	H2	L	kg
	5/16	3/8	6382 08 60WP2	16	39	10	24.5	26	0.009
		1/4	6382 56 00WP2	11	30.5	11	18	18	0.002
	1/4	3/8	6382 56 60WP2	16	39	9	24.5	25.5	0.006
		3/8	6382 60 00WP2	16	39	9	24.5	26.5	0.005
	1/2	1/2	6382 62 00WP2	22	49	13	28.5	36	0.011

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
Equal plug-in elbow: 5/32" (4 mm) and 5/16" (8 mm) also available.

6380

Plug-In 45° Equal Elbow

	ØD	ØD1		G	H	H1	H2	L	kg
	4	4	6380 04 00WP2	8.5	33.5	19	21	13	0.001
		6	6380 06 00WP2	11	39	21	25	14.5	0.002
	8	8	6380 08 00WP2	13.5	44	21.5	25.5	19.5	0.006
		10	6380 10 00WP2	16	53	27	32.5	23	0.004
	12	12	6380 12 00WP2	19	58	27	34	26	0.012

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6383

Plug-In Equal Run Tee

	ØD	ØD1		G	H	H1	H2	L	kg
	4	4	6383 04 00WP2	8.5	33	6	15.5	15	0.002
		6	6383 06 00WP2	10.5	38.5	7	17	18	0.002
	8	8	6383 08 00WP2	13.5	49	8	21.5	23	0.005
		10	6383 10 00WP2	16	57	10.5	25.5	26.5	0.012
	12	12	6383 12 00WP2	19	65	36.5	27	31	0.016

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6388

Plug-In Equal Branch Tee

	ØD	ØD1		G	H	H1	H2	L/2	kg
	4	4	6388 04 00WP2	8.5	25	6	15.5	15	0.005
		6	6388 06 00WP2	10.5	28.5	7	17	16	0.006
	8	8	6388 08 00WP2	13.5	33.5	8	21.5	23	0.005
		10	6388 10 00WP2	16	41	9.5	24.5	26.5	0.007
	12	12	6388 12 00WP2	19	46.5	10	27	31	0.016

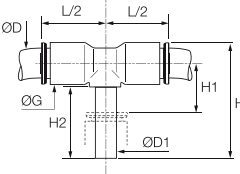
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

Plug-In Fittings and Accessories

6388

Plug-In Equal Branch Tee

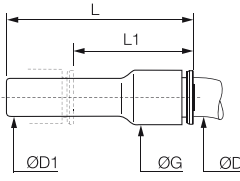
Inch

Bio-based polymer, EPDM		ØD	ØD1		G	H	H1	H2	L/2	kg
		1/4	1/4	6388 56 00WP2	11	30.5	11	20	18	0.002
		3/8	3/8	6388 60 00WP2	16	42	12	25	25	0.008
		1/2	1/2	6388 62 00WP2	22	51	13	29	32	0.020

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).
5/32" (4 mm) and 5/16" (8 mm) also available.

6366

Plug-In Reducer

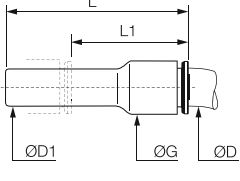
Bio-based polymer, EPDM		ØD	ØD1		G	L	L1	kg
		4	6	6366 04 06WP2	8.5	38	23.5	0.004
			8	6366 04 08WP2	8.5	38	19	0.004
		6	8	6366 06 08WP2	10.5	38	20	0.004
			10	6366 06 10WP2	10.5	39	17.5	0.002
		8	10	6366 08 10WP2	13.5	48.5	28.5	0.009
			12	6366 08 12WP2	13.5	48.5	24.5	0.004
		10	12	6366 10 12WP2	16	52	33.5	0.005
			14	6366 10 14WP2	16	53	33.5	0.005
		12	14	6366 12 14WP2	19	55.5	33.5	0.023

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6366

Plug-In Reducer

Inch

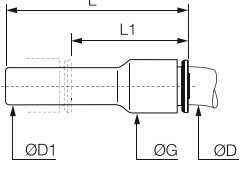
Bio-based polymer, EPDM		ØD	ØD1		G	L	L1	kg
		1/4	5/16	6366 56 08WP2	11	41	22.5	0.015
			3/8	6366 56 60WP2	11	41	20.5	0.002
		5/16	3/8	6366 08 60WP2	13.5	48.5	29	0.003
			1/2	6366 08 62WP2	16	48.5	22	0.007
		3/8	1/2	6366 60 62WP2	16	51	30	0.011

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6368

Plug-In Increaser

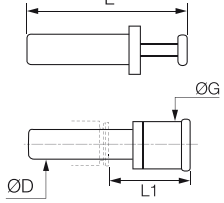
Inch

Bio-based polymer, EPDM		ØD	ØD1		G	L	L1	kg
		3/8	5/16	6368 60 08WP2	16	44	25.5	0.004

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6326

Blanking Plug

Bio-based polymer		ØD		G	L	L1	kg
		4	6326 04 00WP2	6	30	15.5	0.001
		6	6326 06 00WP2	8	33	16.5	0.001
		8	6326 08 00WP2	10	35	17.5	0.002
		10	6326 10 00WP2	12	42	21	0.003
		12	6326 12 00WP2	14	45	22	0.004

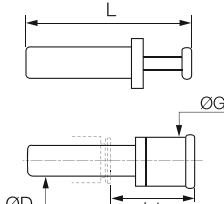
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

Plug-In Fittings and Accessories

6326

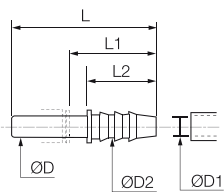
Blanking Plug

Inch

		Bio-based polymer 	ØD		G	L	L1	kg
			1/4	6326 56 00WP2	8	36.5	22	0.001
			3/8	6326 60 00WP2	11.6	42.5	22	0.002
			1/2	6326 62 00WP2	14.7	48.5	21.5	0.004
			These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32 (4 mm) and 5/16 (8 mm) also available					

6322

Plug-In Barb Connector Inch

	Bio-based polymer 	ØD	ØD1	ØD2		L	L1	L2	kg
		6	4	7	6322 06 04WP2	39	25	17	0.004
		8	6	8.5	6322 08 06WP2	43	25	17	0.005
		10	7	8	6322 10 07WP2	50	29.5	22	0.006
		12	12.5	15.5	6322 12 62WP2	56	32	27.5	0.004
These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).									

6322

Plug-In Barb Connector Inch

Inch

Bio-based polymer

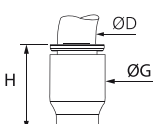
Technical drawing of the bio-based polymer plug-in barb connector. The drawing shows the overall length L, the length of the tapered section L1, and the length of the straight section L2. The diameters are labeled as ØD (outer diameter of the straight section), ØD2 (outer diameter of the tapered section), and ØD1 (inner diameter of the straight section). A small icon of a fork and knife is located below the drawing.

ØD	ØD1	ØD2		L	L1	L2	kg
1/4	0.28	0.32	6322 56 56WP2	39	24.5	17	0.001
	0.33	0.38	6322 60 08WP2	50	29.5	22	0.001
3/8	0.28	0.32	6322 60 56WP2	45	24.5	17	0.008
	0.40	0.45	6322 60 60WP2	50	29	22	0.002
1/2	0.40	0.45	6322 62 60WP2	58	37.5	30	0.005

These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).

6351

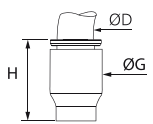
End Cap

	Bio-based polymer, EPDM 	ØD		G	H	kg
		4	6351 04 00WP2	8.5	15	0.001
		6	6351 06 00WP2	10.5	17	0.002
		8	6351 08 00WP2	13.5	21.5	0.003
		10	6351 10 00WP2	16	22	0.003
		12	6351 12 00WP2	19	27.5	0.006
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters).				

6351

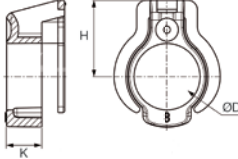
End Cap

Inch

	Bio-based polymer, EPDM 	ØD		G	H	kg
		1/4	6351 56 00WP2	11	16	0.001
		3/8	6351 60 00WP2	16	22.5	0.003
		These part numbers are also available in WP3 = high volumes (number of parts per bag: 40, 50 or 100, depending on the diameters). 5/32" (4 mm) and 5/16" (8 mm) also available.				

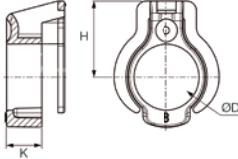
Accessories

3130 Tamper-Proof Safety Clip

Technical Polymer	ØD							H	K	kg
	4	3130 04 01	3130 04 02	3130 04 03	3130 04 04	3130 04 05	3130 04 10	6.60	3.00	0.001
	6	3130 06 01	3130 06 02	3130 06 03	3130 06 04	3130 06 05	3130 06 10	7.80	3.10	0.001
	8	3130 08 01	3130 08 02	3130 08 03	3130 08 04	3130 08 05	3130 08 10	9.50	4.30	0.001
	10	3130 10 01	3130 10 02	3130 10 03	3130 10 04	3130 10 05	3130 10 10	10.80	4.20	0.002
	12	3130 12 01	3130 12 02	3130 12 03	3130 12 04	3130 12 05	3130 12 10	12.50	5.10	0.003
	14	3130 14 01	3130 14 02	3130 14 03	3130 14 04	3130 14 05	3130 14 10	12.50	5.10	0.004

3130 Tamper-Proof Safety Clip

Inch

Technical Polymer	ØD							H	K	kg
	1/4	3130 56 01	3130 56 02	3130 56 03	3130 56 04	3130 56 05	3130 56 10	7.80	3.10	0.001
	3/8	3130 60 01	3130 60 02	3130 60 03	3130 60 04	3130 60 05	3130 60 10	10.80	4.20	0.002
	1/2	3130 62 01	3130 62 02	3130 62 03	3130 62 04	3130 62 05	3130 62 10	12.50	5.10	0.003
	5/32" (4 mm) and 5/16" (8 mm) also available.									

3110 Coloured Release Button Covers

Technical Polymer	ØD						kg
	4	3110 04 00	3110 04 02	3110 04 03	3110 04 04	3110 04 05	0.001
	6	3110 06 00	3110 06 02	3110 06 03	3110 06 04	3110 06 05	0.001
	8	3110 08 00	3110 08 02	3110 08 03	3110 08 04	3110 08 05	0.001
	10	3110 10 00	3110 10 02	3110 10 03	3110 10 04	3110 10 05	0.001
	12	3110 12 00	3110 12 02	3110 12 03	3110 12 04	3110 12 05	0.001
	14	3110 14 00	3110 14 02	3110 14 03	3110 14 04	3110 14 05	0.002

3110 Coloured Release Button Covers

Inch

Technical Polymer	ØD						kg
	1/4	3110 56 00	3110 56 02	3110 56 03	3110 56 04	3110 56 05	0.001
	3/8	3110 60 00	3110 60 02	3110 60 03	3110 60 04	3110 60 05	0.001
	1/2	3110 62 00	3110 62 02	3110 62 03	3110 62 04	3110 62 05	0.001
	5/32" (4 mm) and 5/16" (8 mm) also available						

0605 Fluoropolymer Tape

FKM		kg
	0605 12 12 Can be used for temperatures from - 250°C to +260°C. Chemically inert and resistant to gases, acids, solvents, hydrocarbons, oils, alkalines, steam, etc. Non-toxic, waterproof, self-lubricating. In accordance with CFR21. Can be used on all materials. Used to facilitate the preparation of leak-free threaded joints. Supplied on a reel: length = 12 m; width = 12.7 mm; thickness = 0.08 mm.	0.012

LIQUIfit+ Push-In Fittings

For the transfer of sensitive fluids, the LIQUIfit+ range **reduces the growth of bacteria** in your circuits **for 100% cleanliness after cleaning**, and can be **directly** connected to stainless steel tubing, without grooving.

Product Advantages

Zero Retention for 100% Cleanliness

- Up to 10 times less microbial growth within the fitting
- Elimination of 99.9% of bacteria during cleaning operations
- No degradation of the beverage taste
- Preservation of the integrity of sensitive or industrial fluids
- Extension of the fitting's life due to the absence of bacteria after cleaning

Quality & Reliability

- 100% leak-tested in production
- Date coding to guarantee quality and traceability
- Quality approved for contact with food
- Excellent chemical resistance (chlorine, cleaning agents, UV...)
- Excellent long-term mechanical resistance
- Safety clip to avoid any untimely disconnection

Innovative Technology

- Patented push-in connection, unique on stainless steel tubing (without preparation) and on polymer tubing
- Extremely compact
- 100% bio-based material
- Patented sealing technology (FR29461418)
- No tube movement after connection



Applications

- Food Process
- Medical
- Beverage Dispensers
- Pharmaceutical
- Chemical
- Brewing

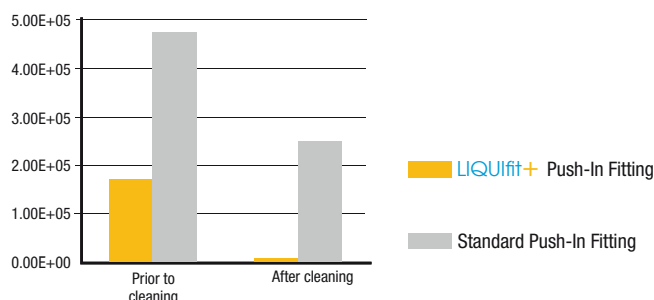
Technical Characteristics

Compatible Fluids	Beer, water, beverages, industrial fluids
Working Pressure	Vacuum to 16 bar
Working Temperature	-10°C to +95°C (see LIQUIfit® chart p. 1-47)

Reliable performance is dependent upon the type of fluid conveyed, component materials and tubing being used.
The use is guaranteed with a vacuum of 755 mm Hg (99% vacuum).

Cleaning Efficiency

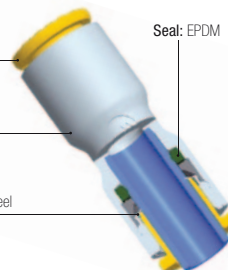
Comparison of the contamination by micro-organisms before and after cleaning operations (cfu/surface)*



* Tests carried out by an independent laboratory

Component Materials

Release button: technical polymer
Body: bio-polymer
Seal: EPDM
Gripping ring: stainless steel



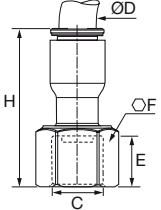
Silicone-free

Regulations

DI: 2002/95/EC (RoHS), 2011/65/EC
RG: 1935/2004/EC
FDA: 21 CFR
NSF51
NSF/ANSI 61 - C HOT

6333 Stud Fitting, Female BSPP Thread

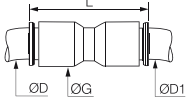
Inch

		ØD	C		E	F	H	kg
		3/8	G1/2	6333 60 21WP3	14	11	30	0.010
		3/8	G5/8	6333 60 23WP3	14	13	36	0.016

WP3 suffix = high volume (number of parts per bag: 40, 50 or 100 depending on the diameters).

6336 Equal and Unequal Tube-to-Tube Connector

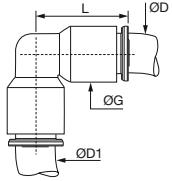
Inch

		ØD	ØD1		ØG	L	kg
		5/16		6336 08 00WP3	13.5	37	0.004
		5/16	3/8	6336 08 60WP3	16	42	0.008
			1/2	6336 08 62WP3	22	55	0.016
		3/8	3/8	6336 60 00WP3	16	42	0.006
		3/8	1/2	6336 60 62WP3	22	56	0.020
		1/2	1/2	6336 62 00WP3	22	57	0.016

WP3 suffix = high volume (number of parts per bag: 40, 50 or 100 depending on the diameters).

6332 Equal and Unequal Elbow

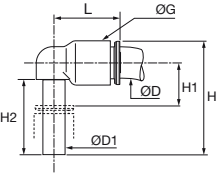
Inch

		ØD	ØD1		ØG	L	kg
		5/16	5/16	6332 08 00WP3	13.5	29	0.004
		5/16	3/8	6332 08 60WP3	16	34	0.009
		3/8	3/8	6332 60 00WP3	16	34	0.006
		3/8	1/2	6332 60 62WP3	22	46.5	0.011
		1/2	1/2	6332 62 00WP3	22	46.5	0.017

WP3 suffix = high volume (number of parts per bag: 40, 50 or 100 depending on the diameters).

6331 Equal Plug-In Elbow

Inch

		ØD	ØD1		ØG	H	H1	H2	L	kg
		5/16	5/16	6331 08 00WP3	13.5	33.5	8	21.5	22.5	0.004
		3/8	3/8	6331 60 00WP3	16	39	9	24.5	26.5	0.005

WP3 suffix = high volume (number of parts per bag: 40, 50 or 100 depending on the diameters).

Use with Stainless Steel Tubing

- These fittings are approved for use with 304 and 316L stainless steel tubing, 160 Hv, with tolerances on the external diameter +0.05/-0.10 mm.
- Carefully deburr the stainless steel tube end.
- For easy disconnection, press firmly on the release button.
- After 5 connections/disconnections, we recommend that you change the fitting.



